

Installation Instructions  
Boundless™ Series | T533color1818

18" Floating Seat Kit with Support  
Plate & Pre-sloped Anchor Flange

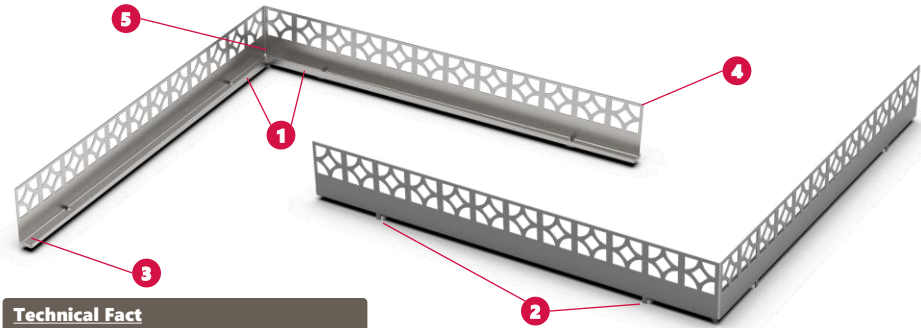
Instructions also apply to

Product Description	Model Number
18" Floating Seat with Laminated Support Plate	T531color1818
Pre-sloped Anchor Flange	PT100-519

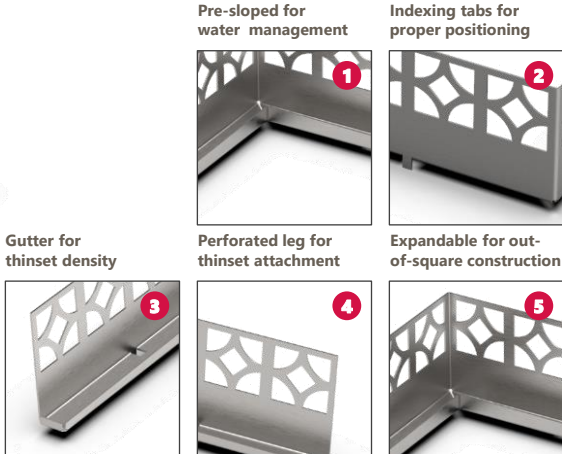
(each sold separately)

T	Individual Carton	Anchor
		PermaTile™ Rough-In
Tile Thickness Range 1/4" – 1/2" (6mm – 13mm)		Tile Substrates Surface Mount to Substrate

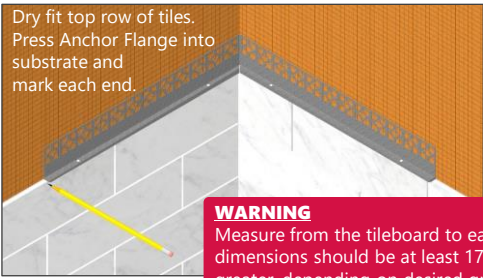
STEP 1 – Understanding Pre-sloped Anchor Flange



**Technical Fact**  
This is a water management device that accommodates out-of-square spaces.

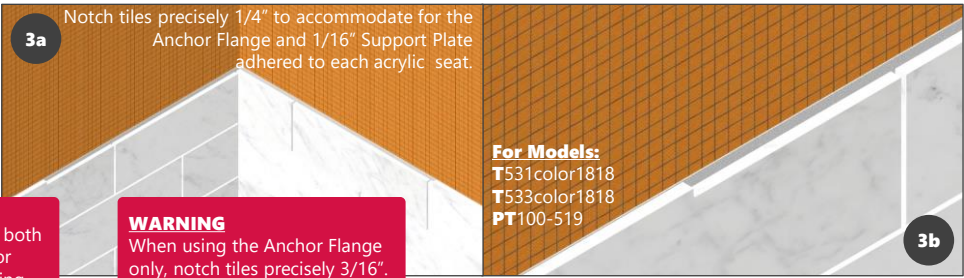


STEP 2 – Mark Anchor Flange Position



**WARNING**  
Measure from the tileboard to each mark, both dimensions should be at least 17-11/16" or greater, depending on desired grout spacing.

STEP 3 – Notch Top Row To Incise Anchor Flange

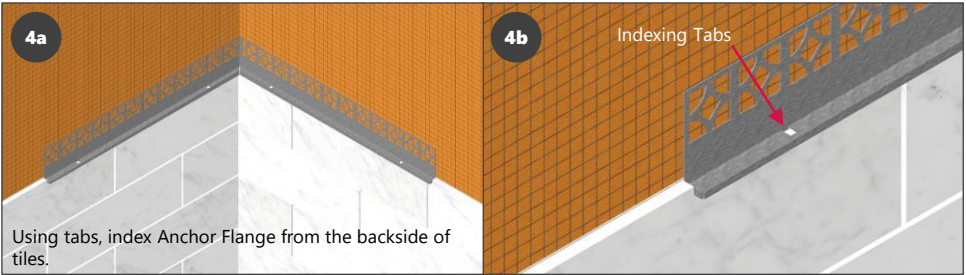


3a Notch tiles precisely 1/4" to accommodate for the Anchor Flange and 1/16" Support Plate adhered to each acrylic seat.

**For Models:**  
T531color1818  
T533color1818  
PT100-519

3b

STEP 4 – Test Anchor Flange After Notching



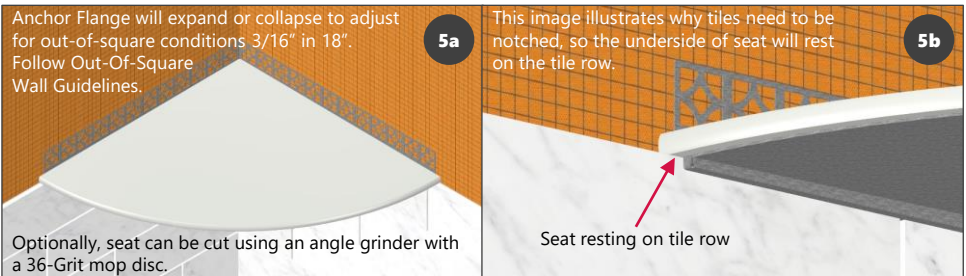
4a

Using tabs, index Anchor Flange from the backside of tiles.

Indexing Tabs

4b

STEP 5 – Test Seat For Out-Of-Squareness



Anchor Flange will expand or collapse to adjust for out-of-square conditions 3/16" in 18". Follow Out-Of-Square Wall Guidelines.

Optionally, seat can be cut using an angle grinder with a 36-Grit mop disc.

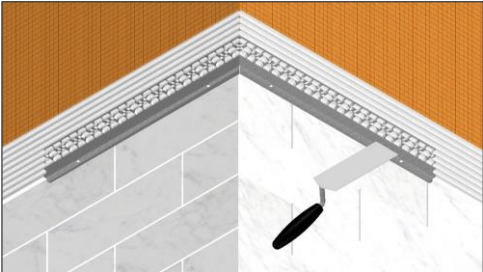
5a

This image illustrates why tiles need to be notched, so the underside of seat will rest on the tile row.

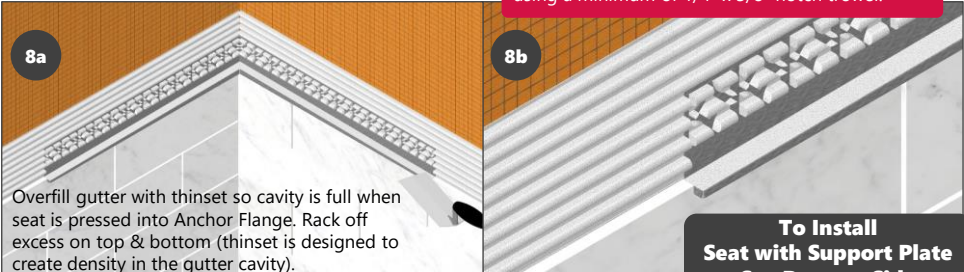
5b

Seat resting on tile row

STEP 7 – Press Anchor Flange Into Thinset



STEP 8 – Filling The Gutter With Thinset



8a

Overfill gutter with thinset so cavity is full when seat is pressed into Anchor Flange. Rack off excess on top & bottom (thinset is designed to create density in the gutter cavity).

8b

**WARNING**  
Use only latex modified mortars that meet ANSI A118.4 or A118.15 standards. We recommend using a minimum of 1/4" x 3/8" notch trowel.

**To Install  
Seat with Support Plate  
See Reverse Side**



# Installation Instructions

## Boundless™ Series | T533color1818

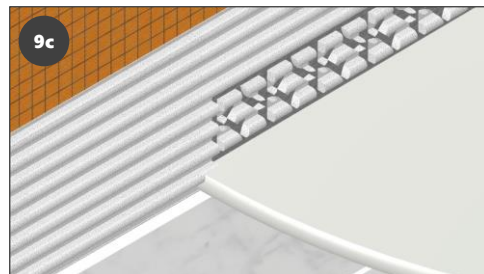
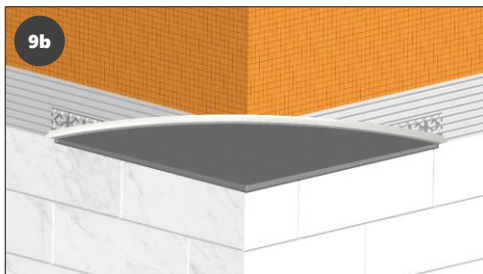
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Pre-sloped Anchor Flange	PT100-519

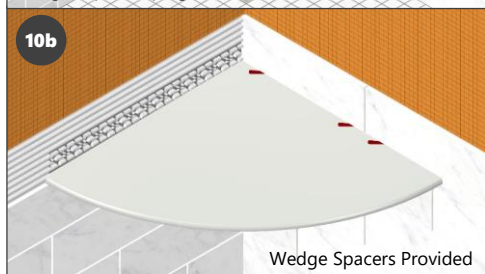
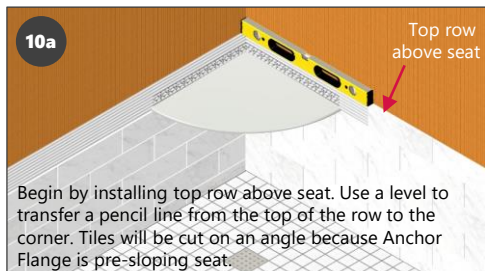
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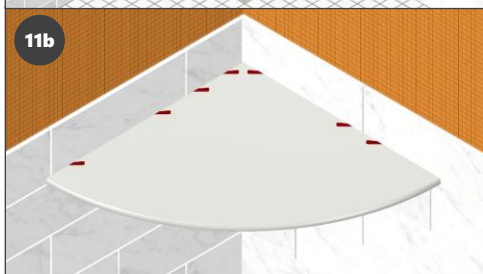
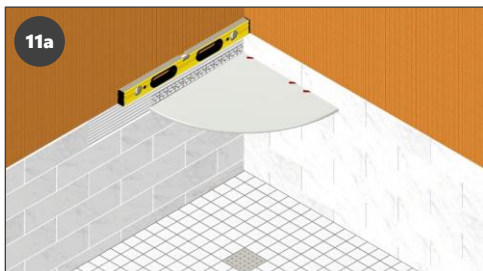
#### STEP 9 – Press Seat Into Gutter Filled With Thinset



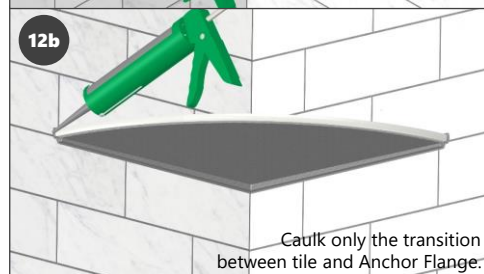
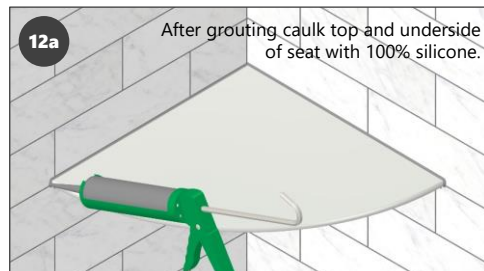
#### STEP 10 – Tile Over Right Side Of Seat



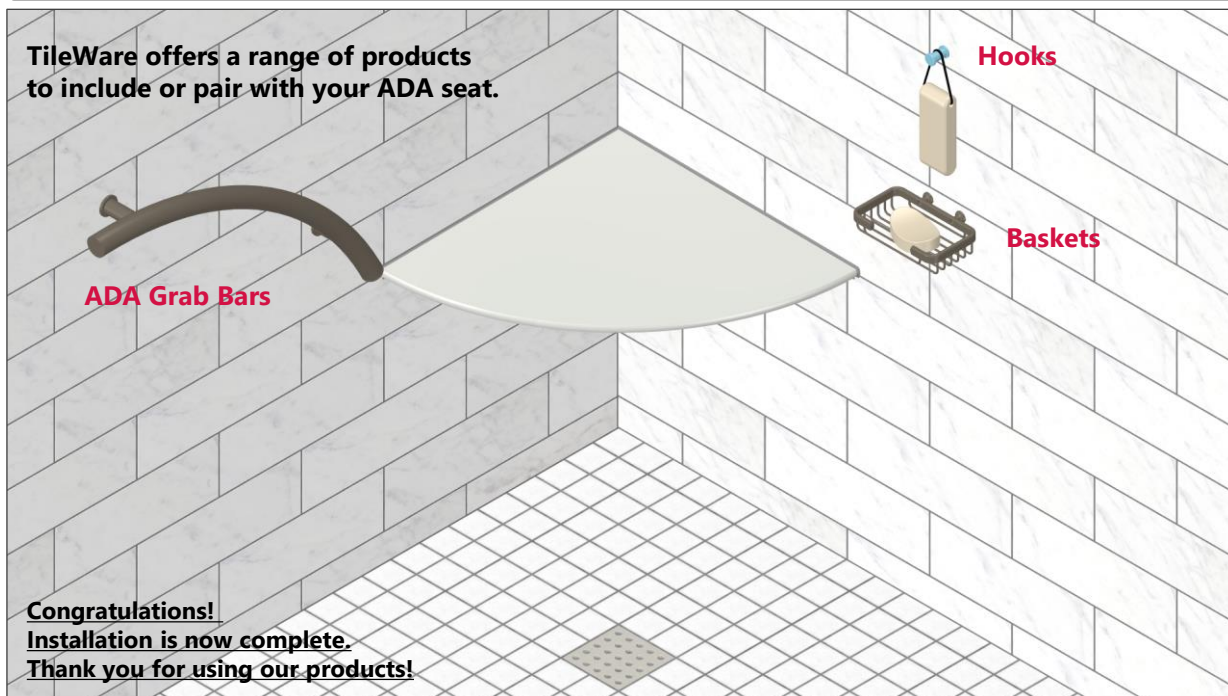
#### STEP 11 – Tile Over Left Side of Seat



#### STEP 12 – Caulk With 100% Silicone



#### STEP 13 – Installation Complete



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**To Install**  
**Pre-sloped Anchor Flange**  
**See Reverse Side**